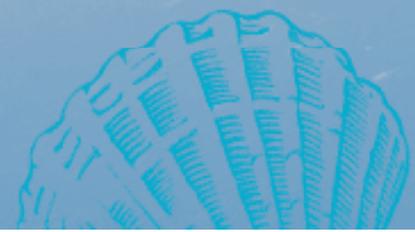
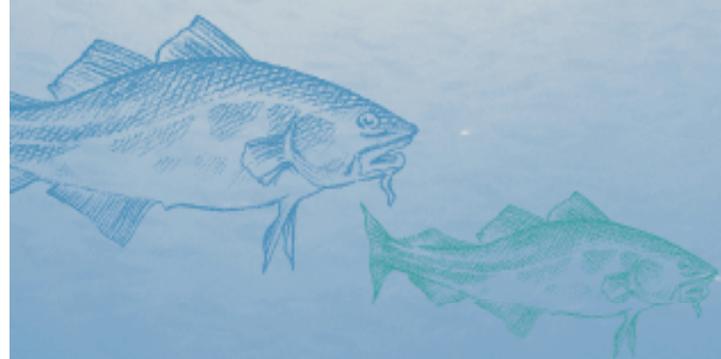


**INSTITUTE OF MARINE RESEARCH**  
*HAVFORSKNINGSINSTITUTTET*





# **Synthetic cable for deep sea camera, update 2010**

Hans Petter Knudsen

Ofeg-Tech Barcelona 24 -25 November 2009

Ofeg-Tech Kiel 1 – 2 December 2010

MAREANO - kart - Windows Internet Explorer

http://www.mareano.no/kart/viewer.php?language=no&bbox=209879.3,7800740.0,1529158.7,8610860.0&KARTBILDE\_ID=82

Google

Fil Rediger Vis Favoritter Verktøy Hjelp

MAREANO - kart

Samler kunnskap om havet

Startsiden Kart Tema Nyheter Om Mareano Resultater Bilder/video Lenker Kontakt Nettstedskart English

Ferdige kart Lag ditt eget kart

- MAREANO-aktiviteter
  - MAREANO-området
  - Kartlegging - fullført / planlagt
  - MAREANO-stasjoner
  - Bilder fra tokt 2006
  - Video fra tokt 2006
- + Dybdekart
- + Havbunn og vannmasser
- + Biologisk mangfold og naturtyper
- + Bestandsutbredelse
- Miljøkjemi og forurensning
  - Kjemi stasjoner
  - Arsen-nivåer
  - Barium-nivåer
  - Bly-nivåer
  - Kadmium-nivåer
  - Krom-nivåer
  - Kobber-nivåer
  - Kvikksølv-nivåer
  - Nikkel-nivåer
  - Sink-nivåer
  - Barium-nivåer, rasterkart
  - Bly-nivåer, rasterkart
  - Kvikksølv-nivåer, rasterkart
  - Antracen-nivåer

Behold valgt område

--- Zoom til område ---

BARENTS

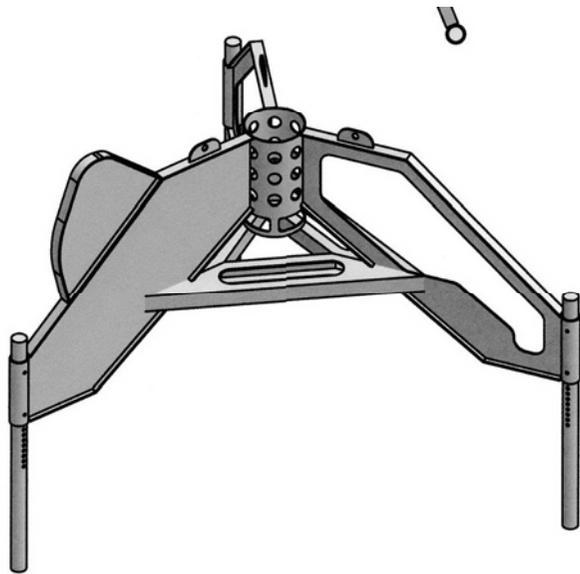
NORSKEHAVET

434km

Coorvrikt (C) 2005-2009 MAREANO  
Kartprojeksjon: WGS84, UTM 33 N

The surface of Mars is mapped with better resolution than much of this area

100 %



Campod

Mareano project

<http://www.mareano.no/>

Vendor:

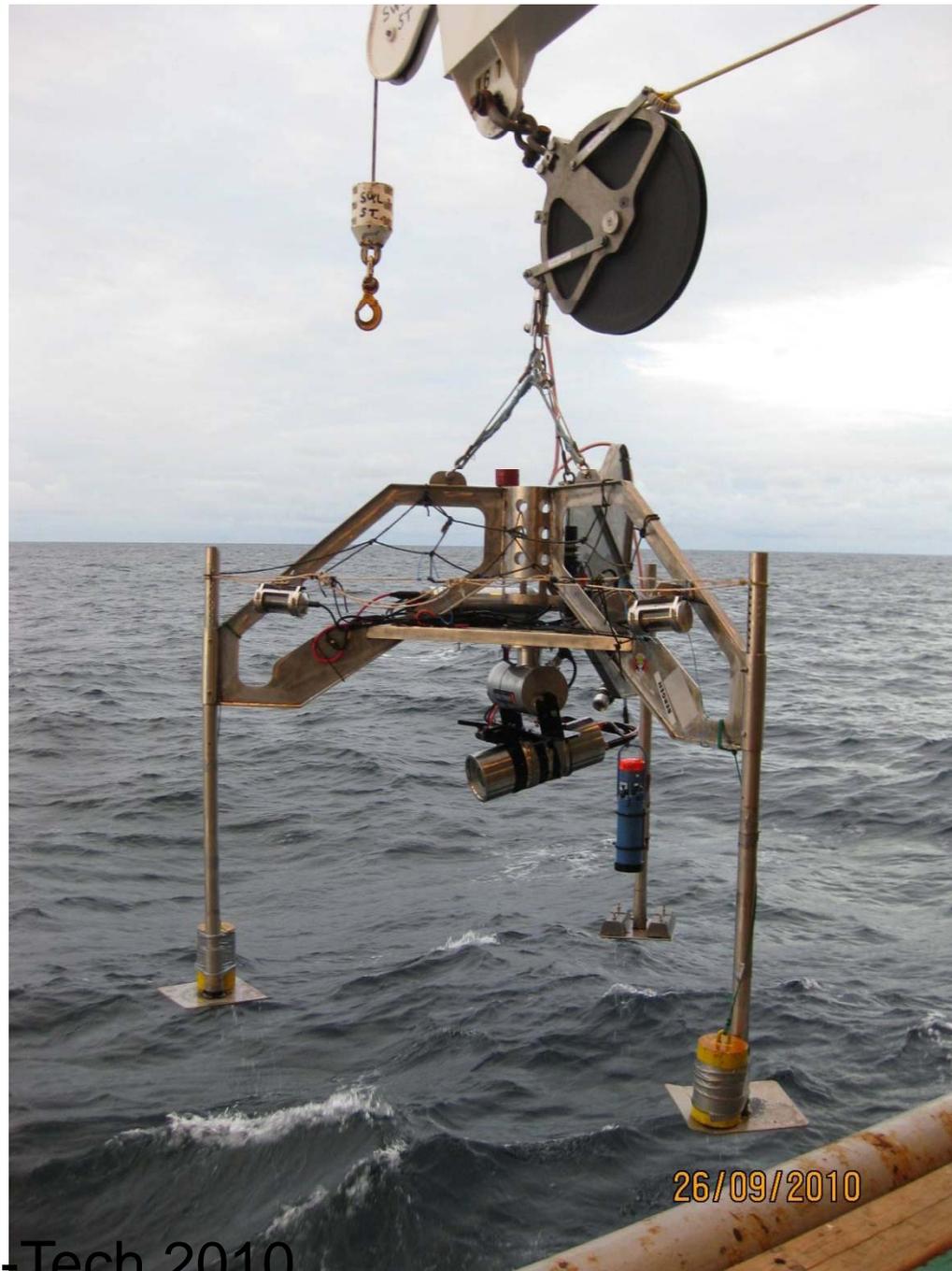
Sperre AS, Norway

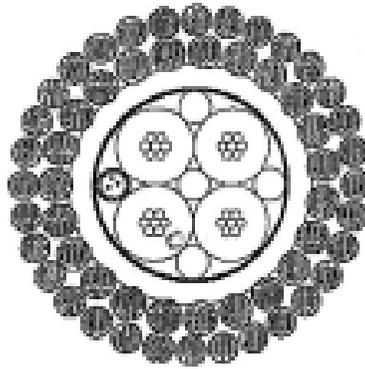
<http://www.sperre->

[as.com/no](http://www.sperre-as.com/no)



Ofeg-Tech 2010

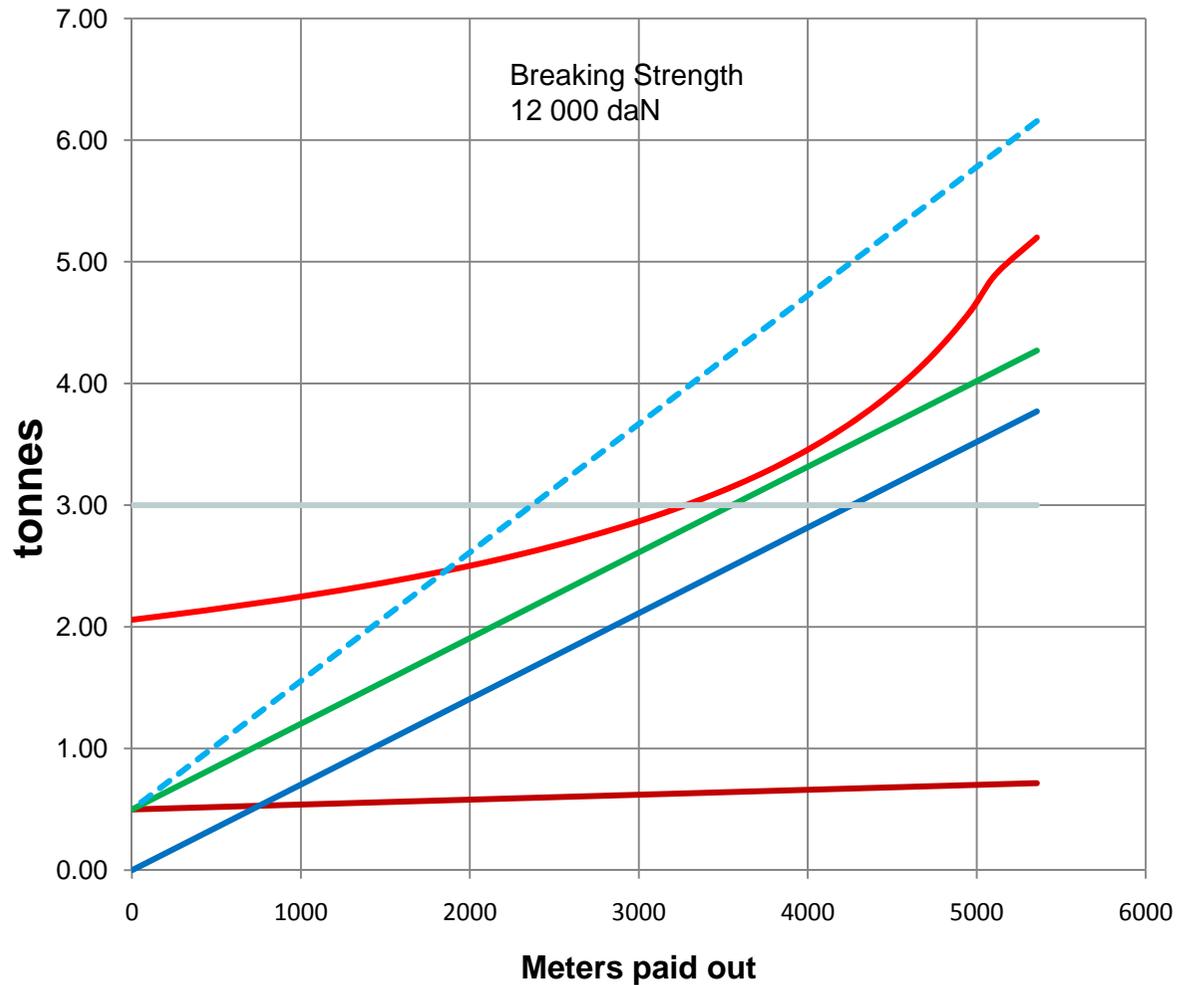
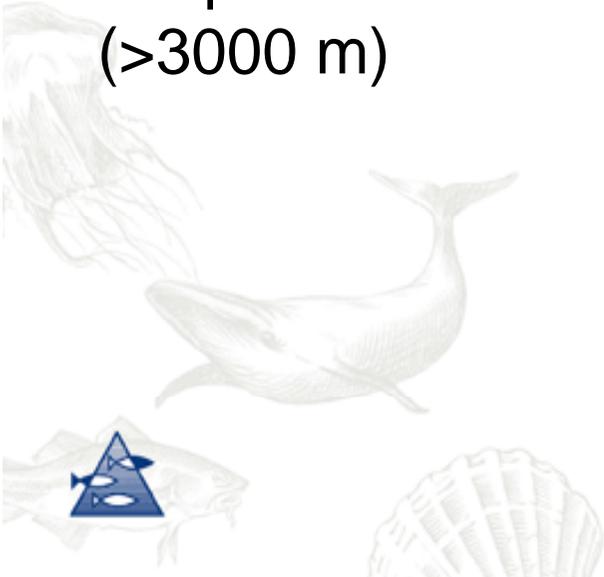




	Steel armoured cable	Aramid armoured cable
Diameter	16 mm	18.5 mm
Breaking strength	126 kN	240 kN
Recommended WL max	25 kN	20 kN
Weight in air	887 kg/km	310 kg/km
Weight in seawater	704 kg/km	35 kg/km
Minimum bend diameter	800 mm	800 mm
Electrical conductors	4 x 1 mm <sup>2</sup>	2 x 1 mm <sup>2</sup>
Optical conductors	3 x Single Mode fiber	3 x Single Mode fiber



The original steel armoured cable was too heavy for operation on the deepest stations (>3000 m)



## Technical Description

### ARAMID ARMoured UMBILICAL

<b>Document no.:</b>	RA427		
<b>Unit content:</b>			
UNIT-P1	Power conductor, 1mm <sup>2</sup> , 4.5kV	2	off
UNIT-FO	Fibre optic element, 4SM	1	off



D-8902 Issue 3

**Material description:** Gs(4)+2x1mm<sup>2</sup> FMAM

**Material no.:** 10193666

**Tender no.:** KI-008/09

**Contract no.:**

Issue no.	Date	Document status	Prepared by	Approved by	Released by
03E	23.04.09	Approved for Construction	MHY	ANK	LJV
02T	20.01.09	Issued for Tender	MHY	ANK	LJV
01T	12.01.09	Issued for Tender	MHY	ANK	LJV

**Revision / Status coding:**

Issued for Tender	XXT	Issued for Company Comment (Review)	XXR
Issued for DIC / IDC (Draft)	XXD	Approved for Construction	XXF
		As-Built	XXA

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### 3. CABLE DESIGN

#### 3.1 Element details

Process/ Material		Nom. thickness (mm)	Nom. outer diameter (mm)
<b>UNIT-FO Fibre Optic element</b>			
Optical fibre	4SM (9/125 $\mu$ m)		0.25
Tube	Steel tube with filling compound	0.15	1.5
Sheath	Polypropylene, natural		3.2
<b>UNIT-P1 Power conductor, 1mm<sup>2</sup>, 4.5kV</b>			
Conductor	Cu, 1mm <sup>2</sup>	7x0.43	1.3
Insulation	Semiconducting polypropylene Insulating polypropylene, colour coded		3.2

#### 3.2 Element lay-up

Process/ Material		Nom. thickness (mm)	Nom. outer diameter (mm)
<b>1<sup>st</sup>-layer</b>			
UNIT-P1	Power conductor, 1mm <sup>2</sup> , 2 off	3.2	7.1
UNIT-FO	Fibre optic element, 1 off	3.2	7.1
Filling	Soft adhesive compound		
Screen	Semicond.insul. 0.35mm <sup>2</sup> Cu, 3 off Cu/polyester laminate	1.6	7.3
<b>Inner sheath</b>	Thermoplastic polyester, orange		9.7
<b>Armouring</b>	Aramid, 4 layers		16.2
<b>Outer sheath</b>	Thermoplastic polyester, yellow		18.5



### 3.3 Characteristics

Physical characteristics	Unit	Nominal value	±
Cable outer diameter	mm	18.5	1
Weight in air, approx.	kg/km	310	
Weight in seawater, approx.	kg/km	35	
Minimum dynamic bending diameter	mm	800	
Armouring breaking strength	kN	240	
Safe working load	kN	20	

Electrical / Optical characteristics (target values)	Unit	Nominal value	±
<b>UNIT-FO Fibre Optic element</b>			
<b>SINGLEMODE FIBRE:</b>			
Attenuation @ 1310nm	dB/km	<0.6	
Attenuation @ 1550nm	dB/km	<0.4	
<b>UNIT-P1 Power conductor, 1mm<sup>2</sup>, 4.5kV</b>			
DC resistance, max	Ω/km	20	
Insulation resistance @ 500 V DC	GΩ·km	>5	
HV test for 5 min.: Conductor - screen	kV DC	16	

### 3.4 Cable marking

Element	Marking
<b>UNIT-P1</b>	Conductor #1-#2: Blue and orange
<b>UNIT-FO</b>	Natural   4SM fibres: Red, green, blue, yellow
<b>SHEATHS</b>	<Production order no.> Nexans Norway High Voltage <year>, <meter>



#### 4. CROSS-SECTIONAL DRAWING

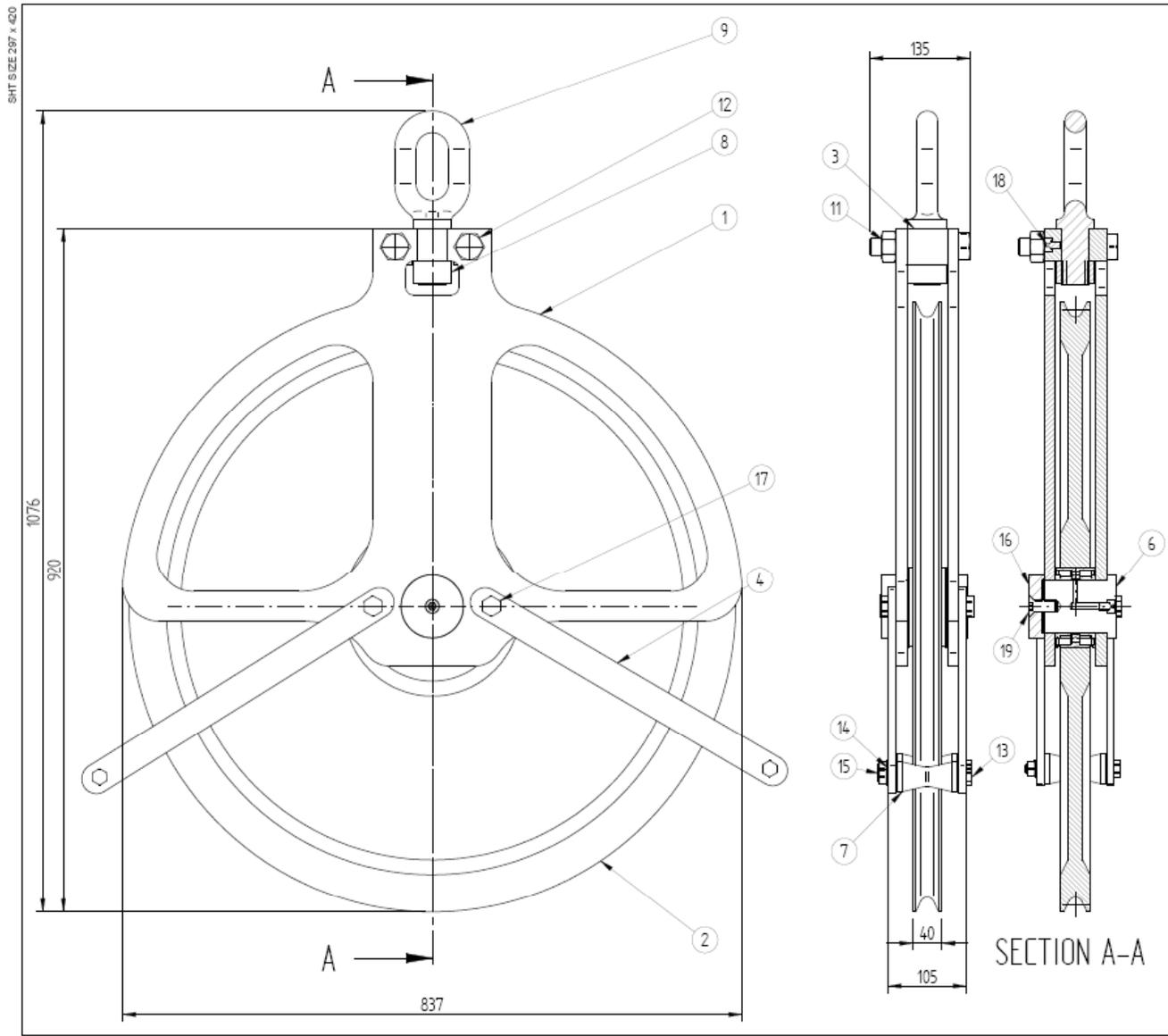


**D-8902 Issue 3**

#### 5. AMENDMENT LIST

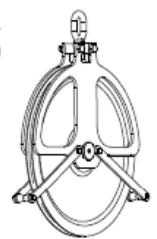
Issue no.	Date	Amendments
03E	23.04.09	<ul style="list-style-type: none"> <li>• Document status updated to Approved for Construction.</li> <li>• Removed option 2.</li> <li>• Updated from 2 to 4 aramid layers.</li> </ul>
02T	20.01.09	Replaced UNIT-P2.5 with UNIT-P1.
01T	12.01.09	First edition.





DO NOT SCALE IF IN DOUBT ASK

NOTES:  
 1. MATERIAL CERTIFICATE ACCORDING TO NS-EN 10204 3.1  
 2. GENERAL TOLERANCE ACC. TO NS-EN 2768-1m U.O.S.  
 3. BREAK SHARP EDGES  
 4. SURFACES  $\sqrt[6.3]{\sqrt[3.2]{}}$



1	19	COUNTERSUNK SCREW M16x35		DIN 7991
2	18	GREASE NIPPLE M10x1	SST	
4	17	HEX BOLT M16x40		DIN 931
1	16	SHAFT RETAINER		
2	15	HEX NUT M12		DIN 934
2	14	WASHER FOR M12	Galv. ST.	DIN 125A
2	13	HEX BOLT M12x120		ISO 4014
2	12	HEX BOLT M24x120	A4-80	DIN 931
2	11	HEX NUT M24	CLASS 8	DIN 934
1	9	OVAL EYE	24500-02	
1	8	M36 ROUND NUT		
2	7	ROLLER		
1	6	Ø70 SHAFT		
4	4	GUIDE ARM		
1	3	TRAVERSE		
1	2	Ø800 CABLE SHEAVE	3-2907	
2	1	BLOCK PLATE		

Qty	Item	Description/Dimension	Material/Exp.	Remarks
1	151205	ISSUED FOR COMMENTS		

Project Name: \_\_\_\_\_  
 Date: \_\_\_\_\_



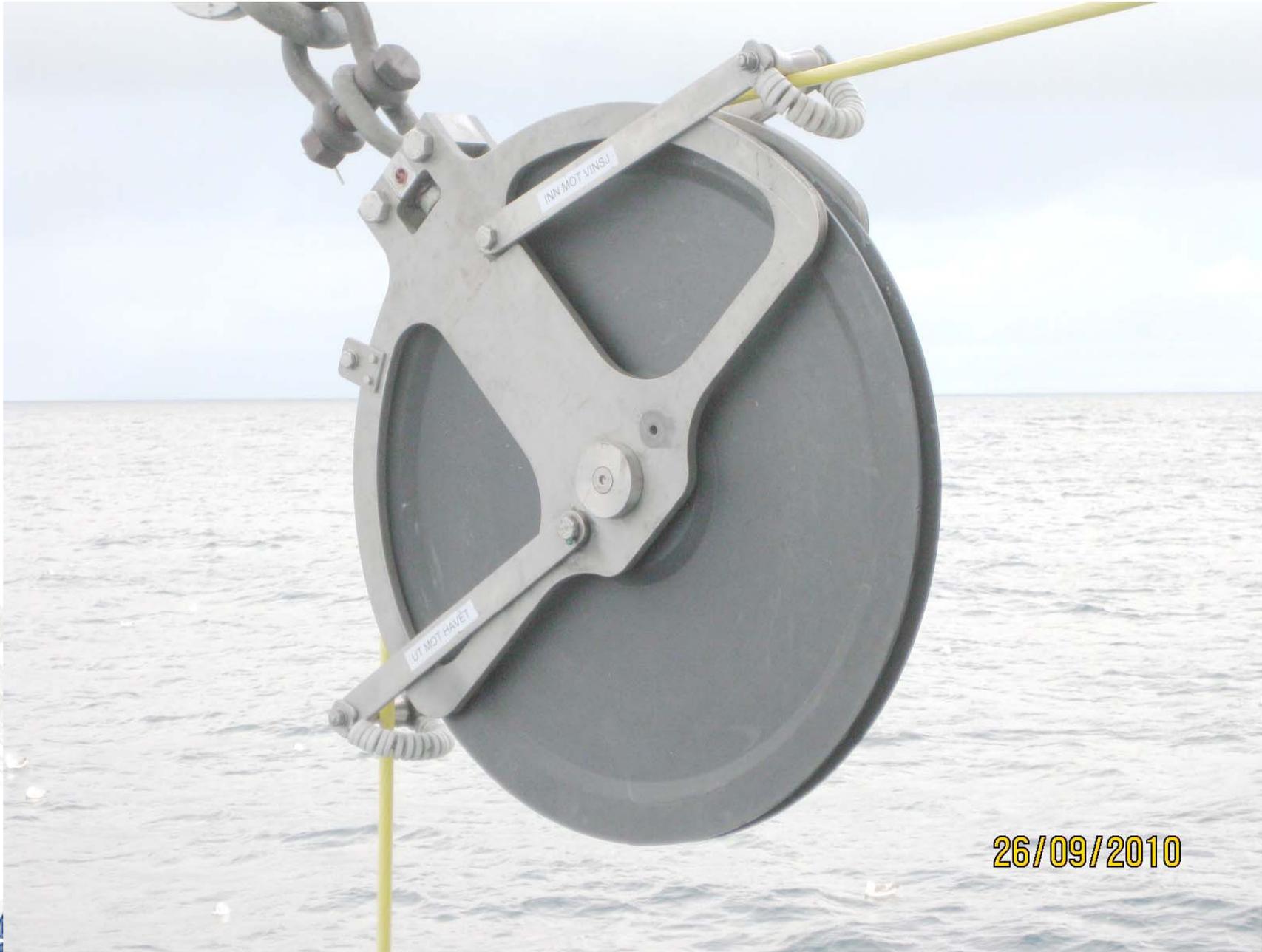
Drawn by:	Checked by:	Approved by:	Desig. by:	This document must not be copied or its contents shared or published in third party without Imenco's written permission.		
Date:	Date:	Date:	Date:	Revision:		
Version:	Drawing Size:	Print Scale:	Sp. No.:	Weight:		

700 CABLE BLOCK 18mm WIRE ASSEMBLY

Reference:	Job No.:	Project No.:	Drawing No.:	Sheet No.:
	37150	3-2898		1 OF 1

CAD Process Drawing - Do Not Change Manually Imenco CAD REF: 3-2898 cable block assembly.dft

Cable sheave special designed



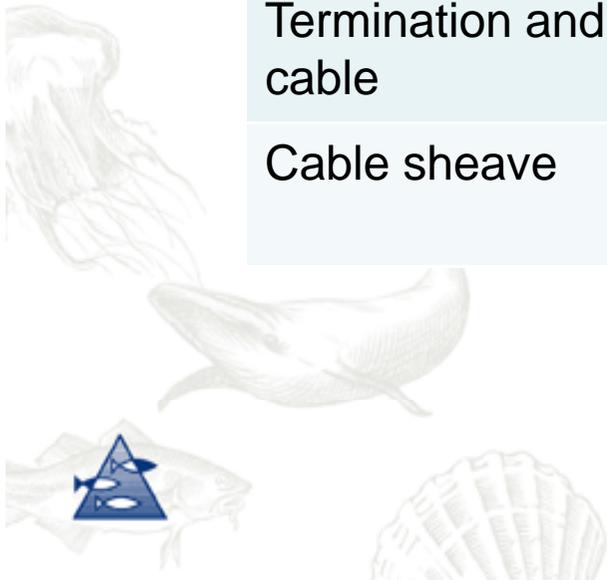
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Strain relief with  
integrated  
counterpart for the  
latch



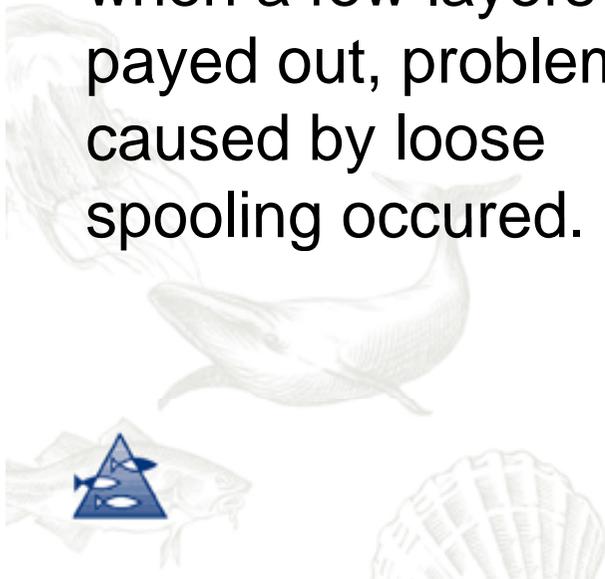
## Makers list

Aramid armoured cable	Nexans Norway AS <a href="http://www.nexans.no">http://www.nexans.no</a>
Strain relief	Seaproof Solutions AS <a href="http://www.seaproof.com/">http://www.seaproof.com/</a>  Imenco AS <a href="http://www.imenco.no/">http://www.imenco.no/</a>
Termination and installation of cable	Seaproof Solutions AS
Cable sheave	Imenco AS



Originally the factory had spooled the cable to the transport reel with 7 kN tension. By a mistake the cable was spooled to the winch without tension.

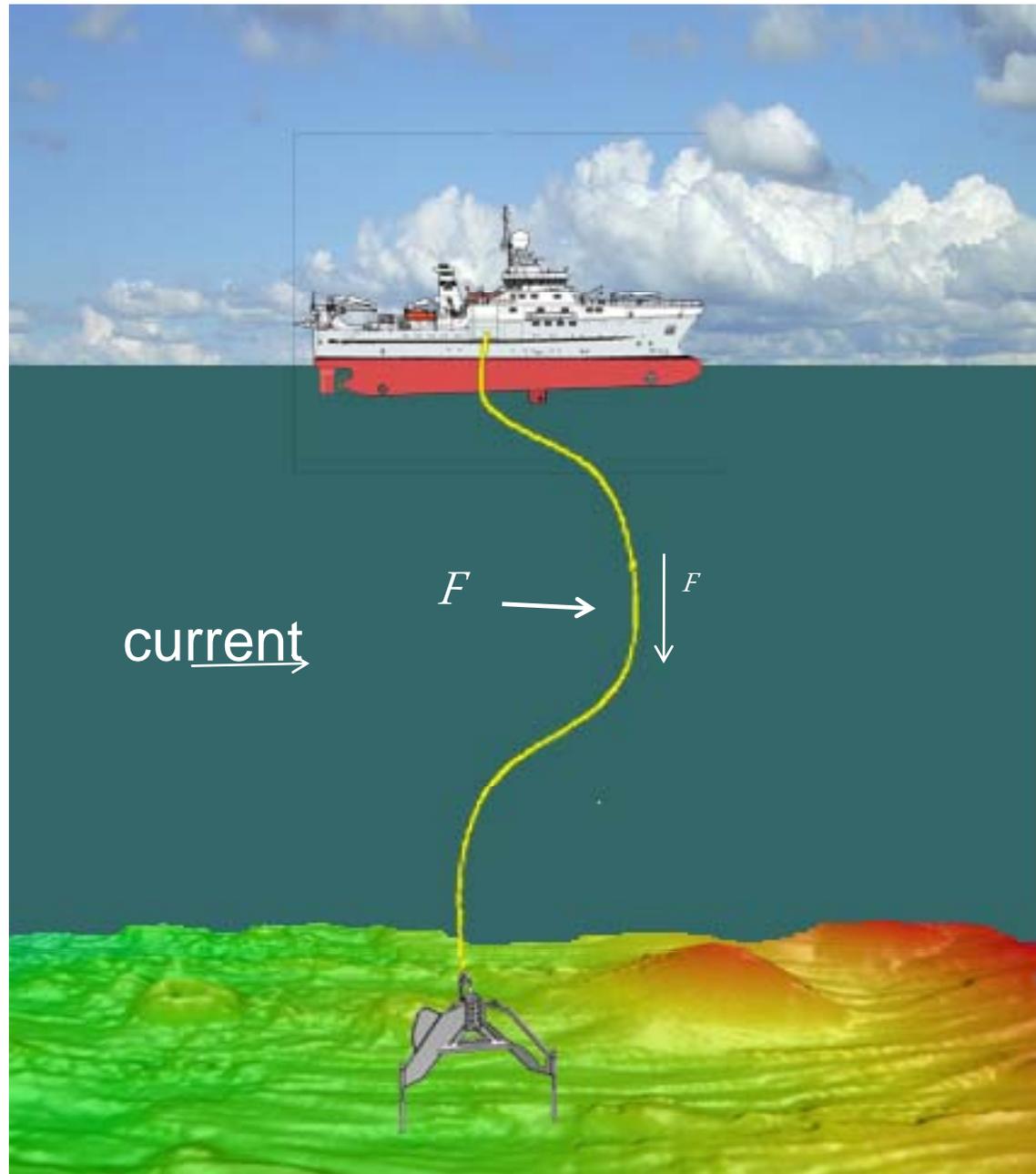
At the first station, when a few layers were payed out, problems caused by loose spooling occured.



After an operation with almost all cable payed out with a dummy load on deep water, the problem was solved, and the spooling was reasonable good.



The Campod is towed above seabed in transects, and landed regularly for details studies.





In 2010 the Campod has been used on several transects down to 2100 m without any problems.

**Thank you for your attention.**

